



# BHARAT HEAVY ELECTRICALS LIMITED – BHOPAL

## QUALITY ASSURANCE PLAN

SHEET: 1 OF 1

PROJECT: PUNATSANGCHHU-II HEP

EQUIPMENT: ONLINE MOISTURE DETECTOR FOR TGB SUMP

QA PLAN NO: 241504876-QAP      DATE: 01.08.2020

| SL NO                                 | COMPONENT/ASSY/ OPERATION             | CHARACTERISTICS                                                                                                              | QUANTUM | REF. DOC. /ACCEPTANCE NORMS | RECORD FORMAT | AGENCY |            | REMARKS |
|---------------------------------------|---------------------------------------|------------------------------------------------------------------------------------------------------------------------------|---------|-----------------------------|---------------|--------|------------|---------|
|                                       |                                       |                                                                                                                              |         |                             |               | OEM    | BHEL / TPI |         |
| ONLINE MOISTURE DETECTOR FOR TGB SUMP |                                       |                                                                                                                              |         |                             |               |        |            |         |
| 1                                     | ONLINE MOISTURE DETECTOR FOR TGB SUMP | CALIBRATION CERTIFICATE OF ELECTRONIC CONTROL UNIT AND SENSOR                                                                | 100%    | Drg / Spec.                 | TC            | P      | R          | TC      |
| 2.                                    | ONLINE MOISTURE DETECTOR FOR TGB SUMP | <ul style="list-style-type: none"><li>DIMENSION CHECK</li><li>FUNCTIONAL TEST OF CONTROL UNIT AND RELAYS OPERATION</li></ul> | 100%    | Drg / Spec.                 | REPORT        | P      | W          | -       |
| CUSTOMER                              |                                       |                                                                                                                              |         |                             |               |        |            |         |

Control & Quality Manager  
Electrical Division  
Chennai

*[Signature]*  
V. K. NAMDEO  
19/03/2024

Note : Packing of the each item should be as per clause no. 8 (Packaging) of our specification.

  
 N. K. NAMDEO  
 Director / HPE Division  
 Bhopal  
 दिशांत कुमार / HPE Division  
 प्रबंधक / HPE Division  
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